



# 'Grand Carénage' Presentation of major renovation programme

ENSREG

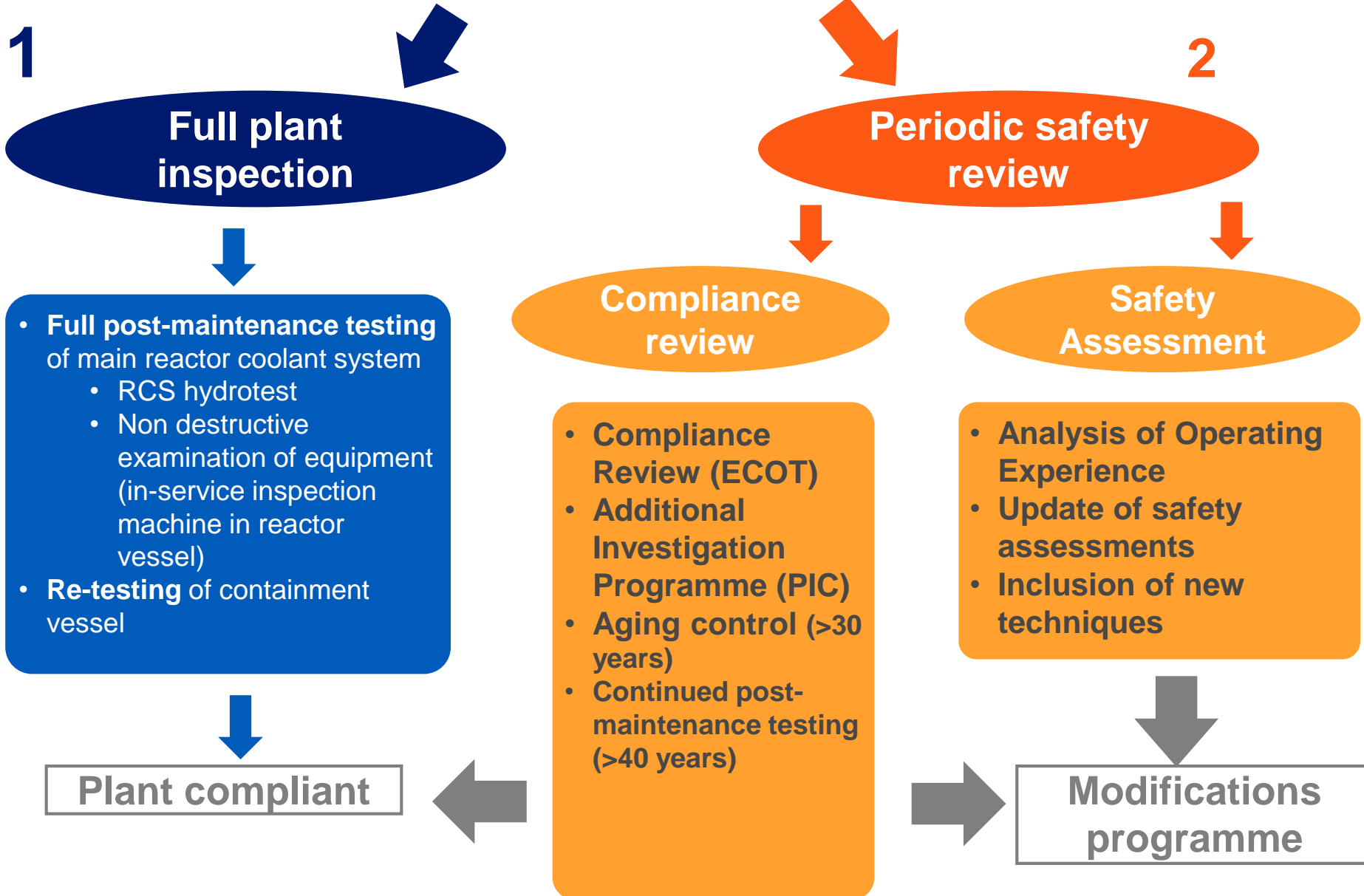
Brussels 29/06/2017



# THE EDF NUCLEAR FLEET

- 58 reactors in operation, one reactor undergoing construction
- Homogeneous fleet of PWR reactors
  - 34 x 900 MWe reactors
  - 20 x 1300 MWe reactors
  - 4 x 1450 MWe reactors
  - 1 x EPR reactor undergoing construction
- Average reactor age in EDF fleet: 31 years
  - Reactors commissioned between 1978 and 1998
- Power generated  $\approx$  400 TWh/year
  - 70% of electricity production in France
- Extending the service life of the EDF fleet is driven by the 'Grand Carénage' or Major Renovation programme

# TEN-YEARLY OUTAGE



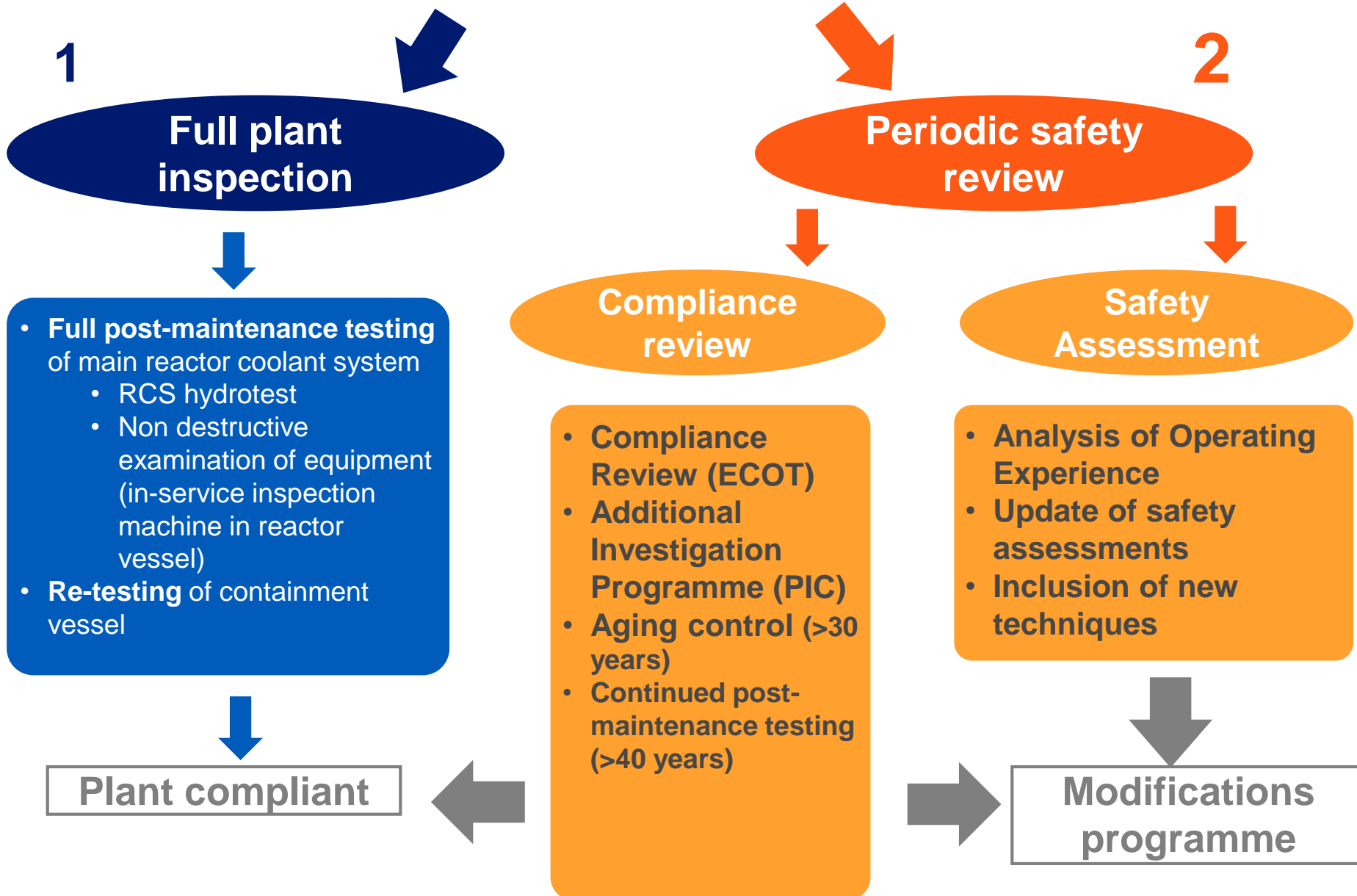


# 1 : FULL PLANT INSPECTION



Non-destructive examination of reactor vessel at Saint Laurent B1, using the In-service Inspection Machine (MIS) during the plant's 3rd ten-yearly outage in 2014

# TEN-YEARLY OUTAGE



# 2 : PERIODIC SAFETY REVIEW

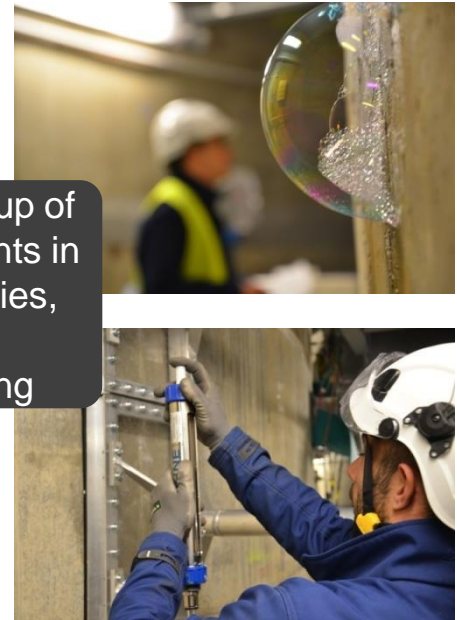
## COMPLIANCE REVIEW

An approach that involves EDF R&D teams

- An example of R&D: VERCORS mock-up, laboratory conducting studies into the aging of containment vessels



A 1/3 scale mock-up of reactor containments in the 1300 MW series, subjected to accelerated aging



A major challenge: in-service behaviour of reactor vessels

- Introduction of Hafnium rods in reactors from the 900 MWe series during the 4th ten-yearly inspection to reduce exposure of reactor vessels to neutron flux



# 2 : PERIODIC SAFETY REVIEW

## SAFETY ASSESSMENT

- Four key areas assigned to 4<sup>th</sup> periodic safety review of 900 Mwe series (pursuant to directive 2014/87/Euratom)
  - Minimize radiological consequences of design-basis accidents, to avoid sheltering the local population
  - Prevent long-term contamination of territories in the event of core melt accidents
  - Increased focus on external hazards (earthquakes, flooding, heat waves, tornadoes, etc.)
  - Enhance safety of spent fuel storage buildings.
- A stringent requirement from French Nuclear Safety Authority: strive to reach nuclear safety objectives for generation 3 reactors
- A periodic safety review that is based on the existing improvement process

Ten-yearly outages Nos. 1, 2 and 3

Modifications stemming from Post Fukushima  
Operating Experience (phases 1&2)

4th periodic  
safety review

# MAIN MODIFICATIONS DURING 4<sup>TH</sup> TEN-YEARLY OUTAGE ON UNITS FROM 900 MWE SERIES

- Addition of a long-term 'hard core' reactor cooling system, preventing opening of containment decompression filter in the event of core melt
- 'Hard core' steam generator feedwater system
- 'Hard core' system installed for emergency cooling of spent fuel pool
- Reinforcement of strength of basemat in the event of reactor vessel failure (EVS)
- Increase seismic resistance of the plants
- Upgrade of I&C





## 3 ACTIVITY CATEGORIES :

- **OVERHAUL OR REPLACEMENT OF LARGE COMPONENTS** that are reaching the end of their technical service life (exceptional maintenance)
- Perform **MODIFICATIONS REQUIRED TO IMPROVE NUCLEAR SAFETY** (including Post-Fukushima modifications and ten-yearly outage)
- **ENSURE LONG-TERM FUTURE OF EQUIPMENT**  
After 40 years



# THE MAIN ACTIVITIES IN PROGRESS

- 3<sup>rd</sup> ten-yearly outage of reactors from 900 MWe series  
30/34 completed (ending 2020)
- 3<sup>rd</sup> ten-yearly outage of reactors from 1300 MWe series  
2/20 completed (ending 2024)
- Modifications stemming from Fukushima OPEX  
Construction of Ultimate Diesel Generator (SBO diesel generator)  
Construction of ultimate heat sinks
- Preparation of 4<sup>th</sup> ten-yearly outage for reactors from 900 MWe series  
1<sup>st</sup> occurrence in 2019 (Tricastin 1)
- Preparation of 2<sup>nd</sup> ten-yearly outage of reactors from 1450 MWe series  
1<sup>st</sup> occurrence in 2019 (Chooz 2)

# SCHEDULED ORGANISATION WITH SET BUDGET

- The Major Renovation Programme, as it stands today, was created further to a decision of the EDF CEO. The programme has two sections:
  - A technical section
  - A section related to transforming operating modes
- Nuclear safety objectives for the 4th safety assessment of units from the 900 MWe series, which will reach those of the **generation 3 reactors**
- The Major Renovation Programme coordinates a portfolio of Long-Term Operation Projects



# THANK YOU

